

# Ford Taurus Rear Camber Bushing Installation Instructions

1. Check for loose or worn parts and replace if necessary.
2. Jack up the rear of the car by the lower control arms. (Fig:1)
3. Remove the upper control arm bolt to knuckle. (Fig: 2)
4. Remove the rear toe arm bolt. (Fig: 3)
5. Remove and support the brake caliper.  
**Note:** There will be rear-ward pressure on the front lower control arm — proceed with caution. You may need to use a pry bar on the lower control arm to relieve the pressure (Fig: 4).
7. Remove front lower control arm.
8. Remove lower knuckle bolt. (Fig: 5)
9. Remove ABS sensor.
10. Remove knuckle from car. Note that the control arm to knuckle bolt bushing has a knurled end and may need to be tapped off.
11. Cut the rubber lip off the bushing and lube the threads of the bushing removal tool. Press out old upper bushing. (Fig: 6)
12. Press in new Teflon-coated outer sleeve with inner bushing inside to prevent damage to outer sleeve during installing.
13. Reinstall knuckle starting with upper bushing first.  
**Note:** May need to tap on the knurled upper control arm.
14. Reinstall lower knuckle bushing.  
**Note:** May need to spread lower control arm eyelets.
15. Reinstall rear toe arm bracket.
16. Reinstall front lower control arm bracket. Install knuckle bolt first, then using a pry bar on the lower control arm, install bolt to frame.
17. Reinstall ABS sensor.
18. Reinstall brake assembly to knuckle.
19. Use either a head off adaptor or bubble gauge to adjust rear camber within specification. (Fig:7)
20. After adjusting camber install plastic sleeve over adjuster and torque bolt to manufacturer's specification.  
**Note:** If not torqued properly, and if star washer is not in proper position (Fig 8), it can lose its adjustment.
21. Check to see that all bolts are torqued to manufacturer's specification.

Fig. 1



Fig. 2



Fig. 3



Fig. 4



Fig. 5



Fig. 6



Fig. 7



Fig. 8

