

Ford Focus Rear Camber Kit Instructions

1. Take alignment readings and determine amount of rear camber change needed.
2. Raise rear of vehicle by pinch welds and remove tire and wheel assembly.
3. Remove the upper control arm to knuckle bolt.
4. Using a cutoff wheel, remove the tack-welded nut and clean the area around the hole to remove any raised surfaces.
5. Remove the nut, washer and outer cam washer from the new cam bolt. Align the small tab of inner cam washer with the cam lobe on the bolt.
6. Install bolt with the large tab out toward the wheel for negative camber or in away from the wheel for positive camber.
7. Add outer cam washer with the large tab aligned with inner cam washer and the small tab engaging in the hole of the knuckle. Add flat washer and nut and tighten lightly.
8. Reinstall tire and wheel assembly and re-compensate alignment equipment.
9. Rotate cam bolt to obtain the desired camber reading. Torque nut to spec while holding cam bolt head
10. Complete alignment and road test the vehicle.

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